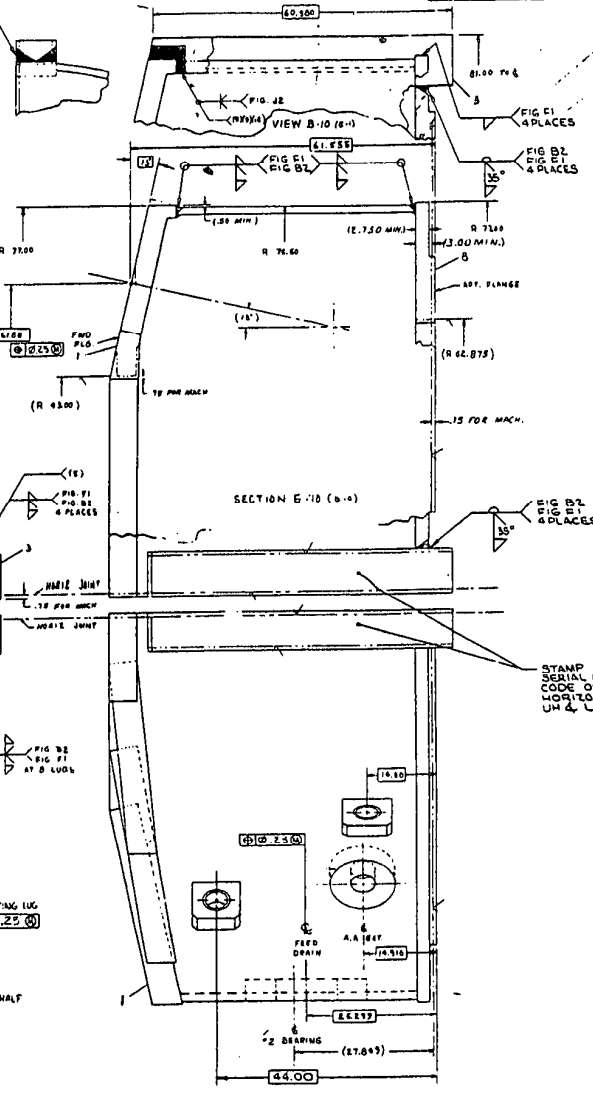
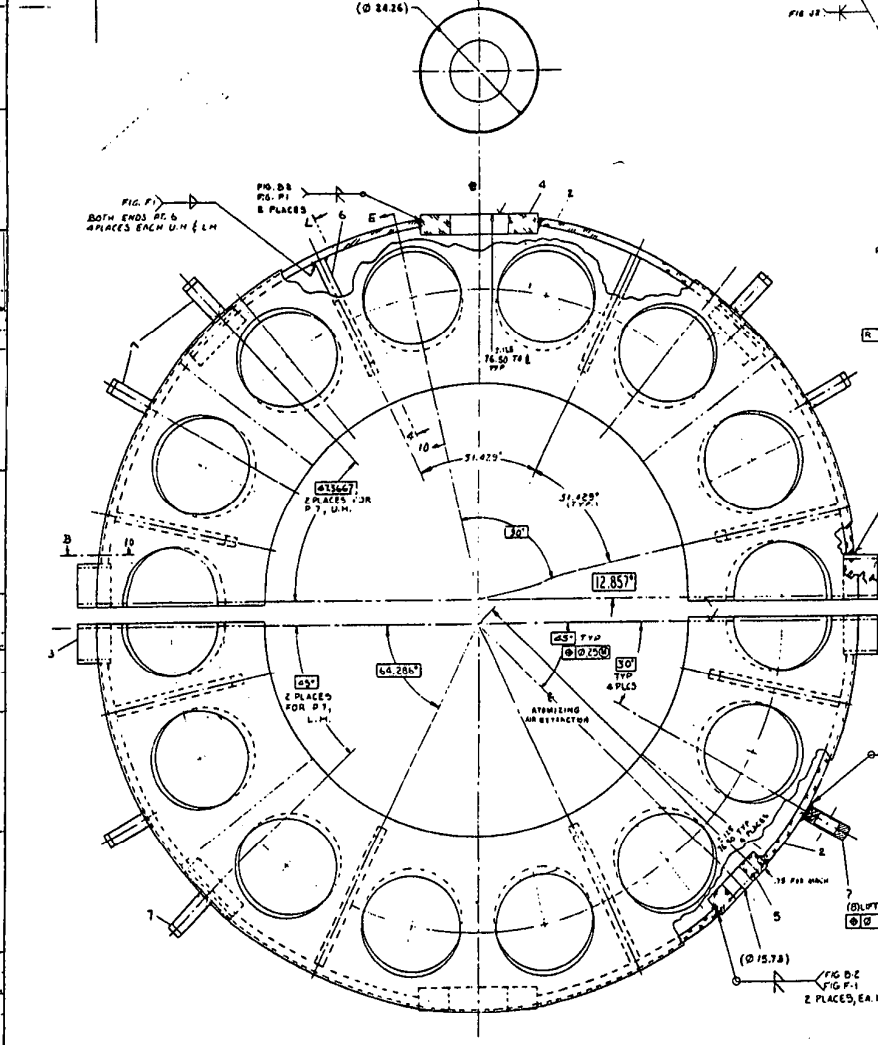
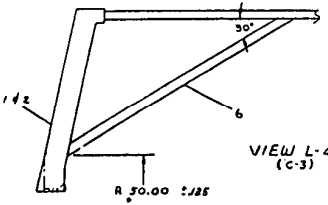


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 CASE FAB. COMB-OUTER WRAPPER



- NOTES:
1. ALL FILLET WELDS TO BE .50.
 2. ULTRASONIC TEST AUDIT INSPECTION MAY BE USED WHERE X-RAY AUDIT INSPECTION IS SPECIFIED.
 3. UNLESS OTHERWISE SPECIFIED, ALL WELDS TO BE PER ITEM 2, CLASS II, COL. AB AND TO BE INSPECTED PER COOL (311)2.
 4. PROCESS PER ITEM 2 PARA 5.25 (PWIT) AFTER FABRICATING.
 5. CLEAN BEFORE PAINTING PER ITEM 3 TYPE 10.
 6. PRIME PER ITEM 4.
 7. FINISH PAINT PER ITEM 5, EXCEPT FLANGE MATING SURFACES.



- (C) UPPER HALF
- (C) LOWER HALF

STAMP DRAWING NUMBER, SERIAL NUMBER & VENDOR CODE ON OUTER FACE OF HORIZONTAL FLANGE

1 PAINT PROCESS	PSC-AG51
2 PAINT PROCESS	PSC-AG52
3 SURFACE PREP PROCESS	PAA-AG53
4 WELD PROCESS	PWA-AG54
5 WELD PROCESS	PWA-AG55
6 WELD PROCESS	PWA-AG56
7 WELD PROCESS	PWA-AG57
8 WELD PROCESS	PWA-AG58
9 WELD PROCESS	PWA-AG59
10 WELD PROCESS	PWA-AG60
11 WELD PROCESS	PWA-AG61
12 WELD PROCESS	PWA-AG62

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