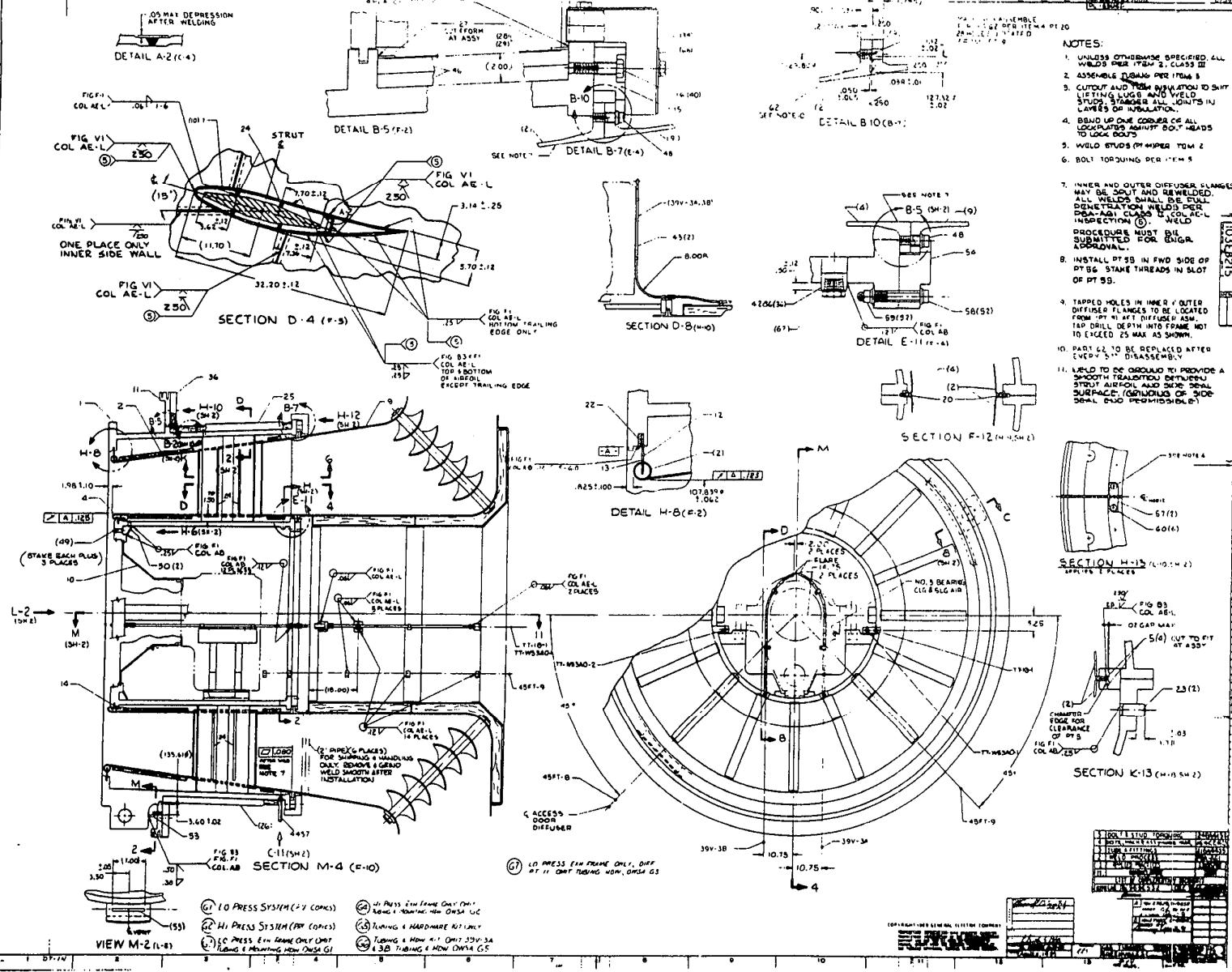
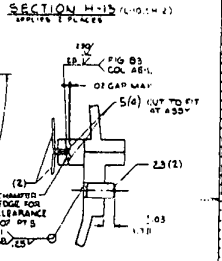
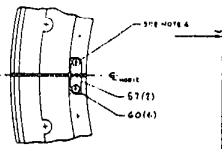


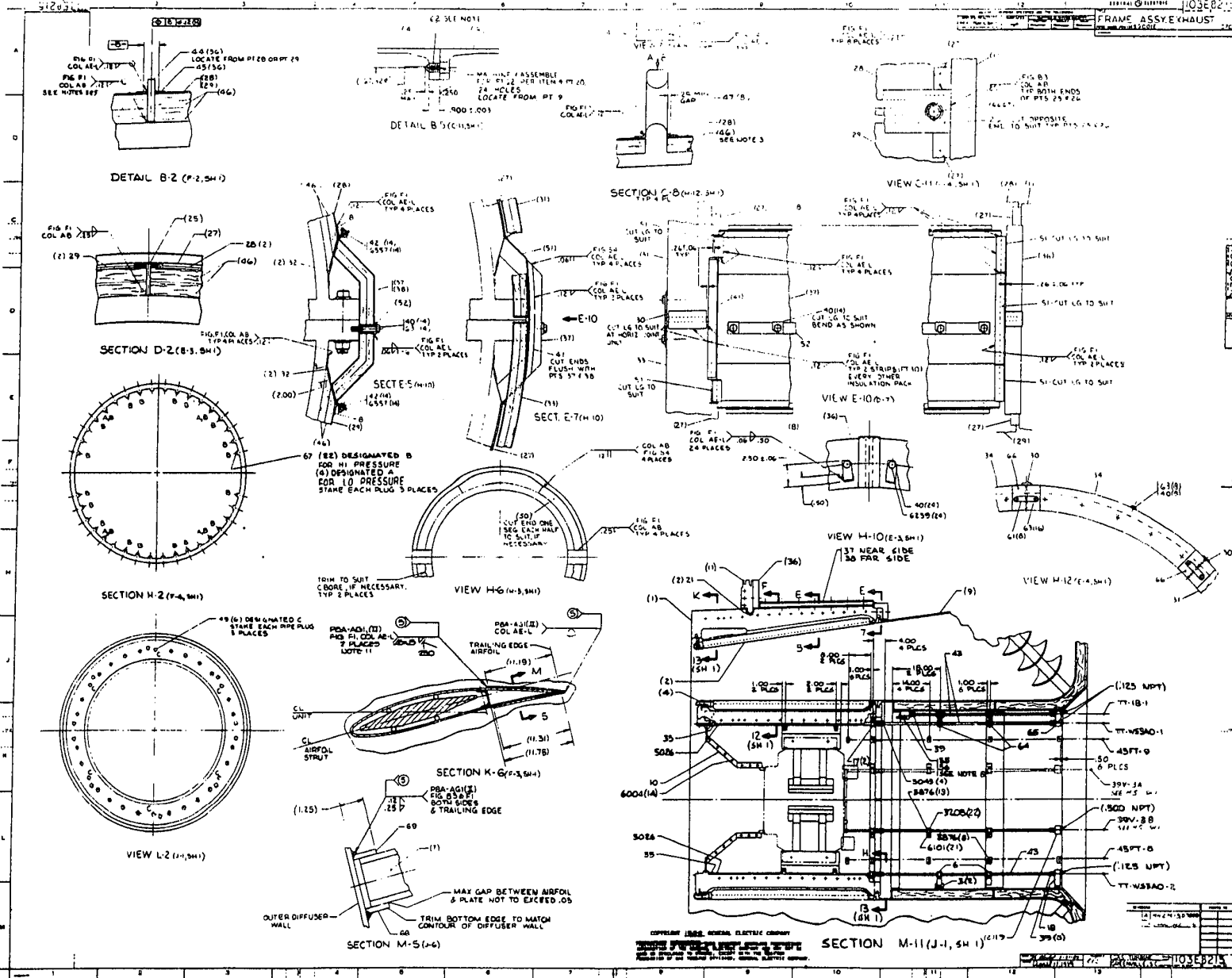
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FRAME ASSY EXHAUST



- NOTES:
- UNLESS OTHERWISE SPECIFIED, ALL WELDS PER ITEM 2, CLASS III
 - ASSEMBLE TO DRAW PER ITEM 8
 - CUT OFF AND TRIM ANY PORTION TO SHIRT LIFTING LUGS AND WELD STUDS. STAGGER ALL JOINTS IN LAYERS OF INSULATION.
 - BAND UP ONE CORNER OF ALL LOCKPLATES AGAINST BOLT HEADS TO LOCK BOLTS.
 - WELD STUDS PER ITEM 2
 - BOLT TORQUING PER ITEM 9
 - INNER AND OUTER DIFFUSER FLANGES MAY BE OBTAIN AND REWELDED. ALL WELDS SHALL BE FULL PENETRATION WELDS PER DRAWING. CLASS III, COL. AE-L INSPECTION (S). WELD PROCEDURES MUST BE SUBMITTED FOR ENGR. APPROVAL.
 - INSTALL PT 55 IN FWD SIDE OF PT 56 STAKE THREADS IN SLOT OF PT 55.
 - TAPPED HOLES IN INNER & OUTER DIFFUSER FLANGES TO BE LOCATED FROM PT 11 HOT DIFFUSER ASM. TAP DRILL DEPTH INTO FRAME NOT TO EXCEED 25 MAX AS SHOWN.
 - PART 62 TO BE REPLACED AFTER EVERY 3" DISASSEMBLY.
 - WELD TO BE SMOOTH TO PROVIDE A SMOOTH TRANSITION BETWEEN STUDS ALONG AND OVER SEAM SURFACE. (GROOVES OF SIDE SEAM ALSO PERMISSIBLE)





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