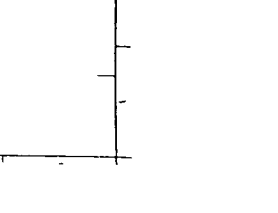
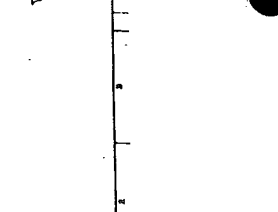
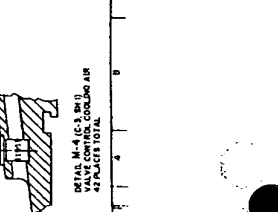
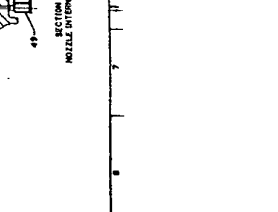
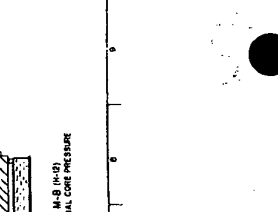
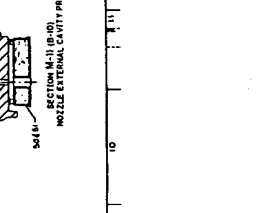
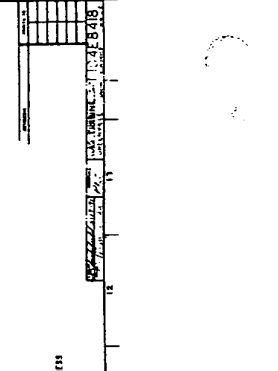
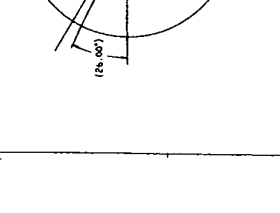
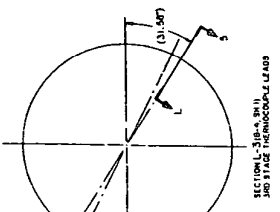
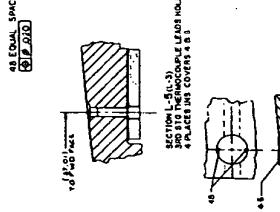
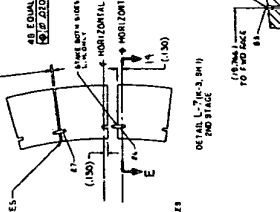
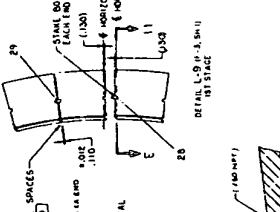
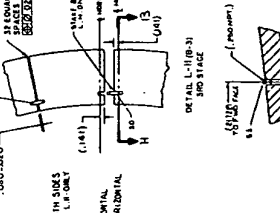
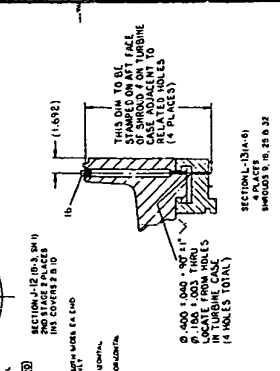
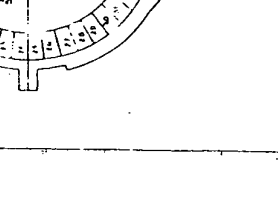
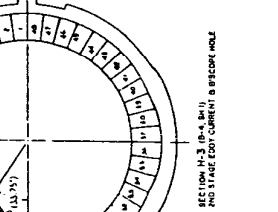
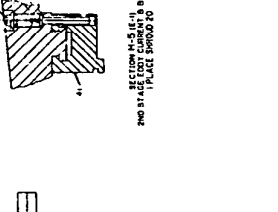
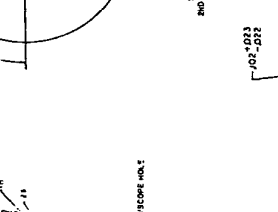
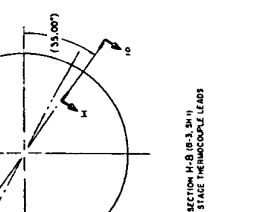
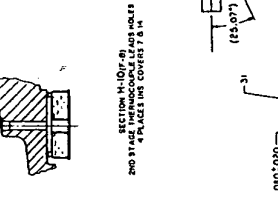
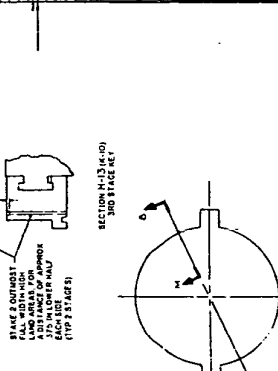
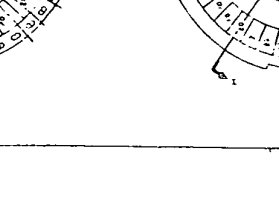
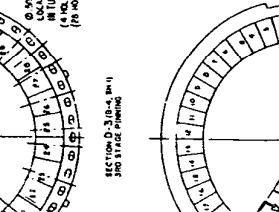
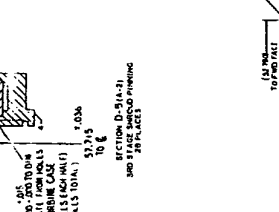
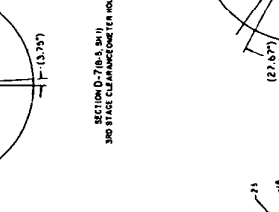
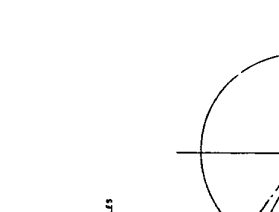
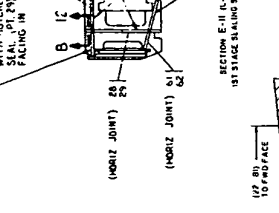
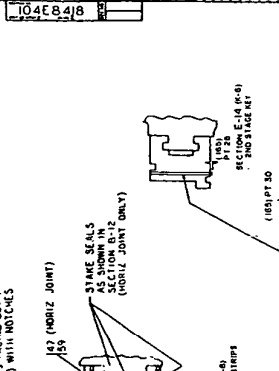
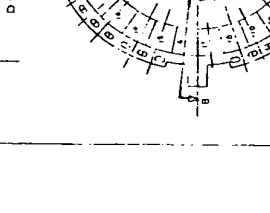
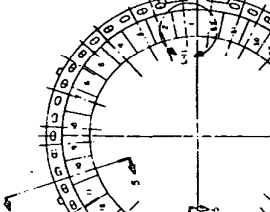
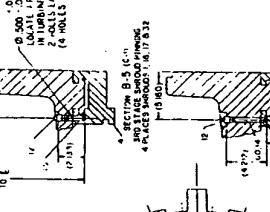
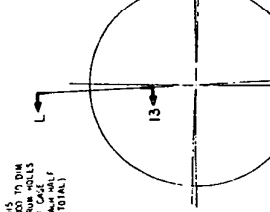
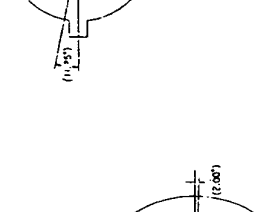
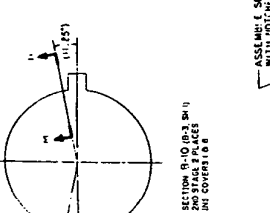
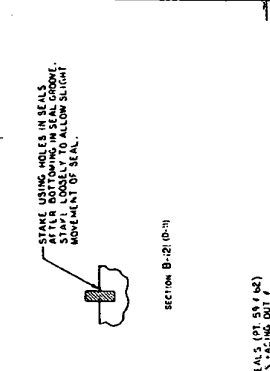


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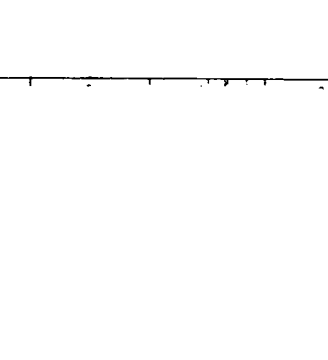
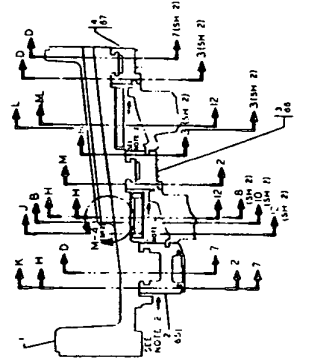
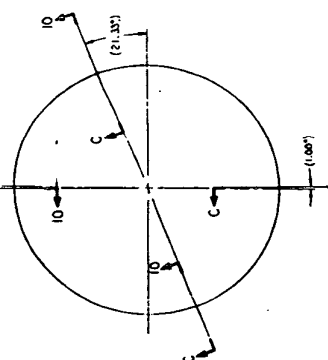
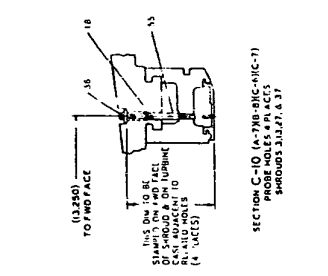
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MOD CASE ARR TURBINE

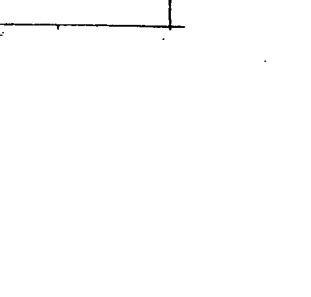
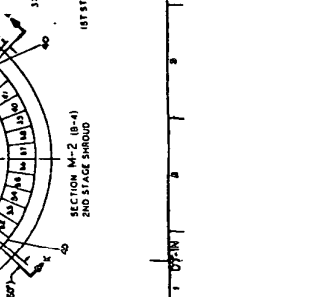
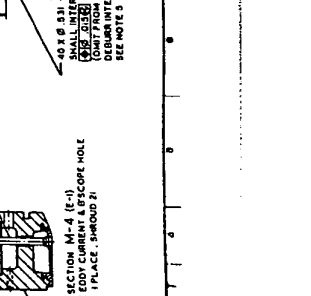
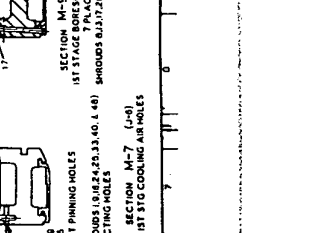
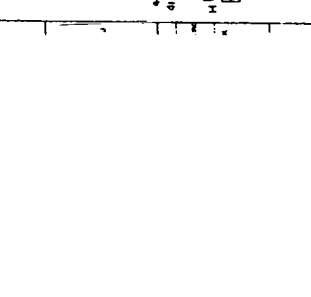
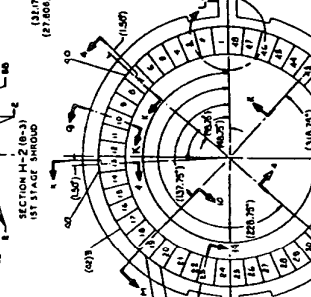
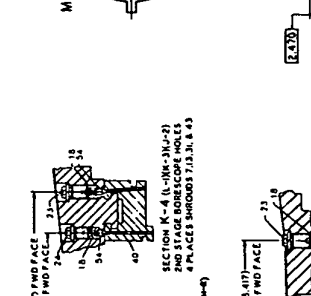
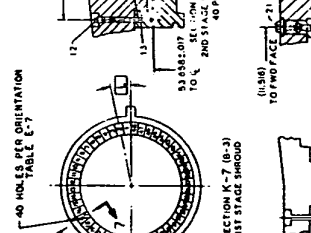
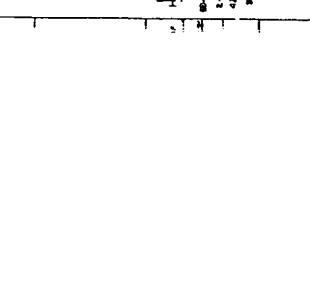
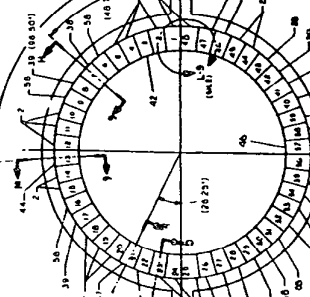
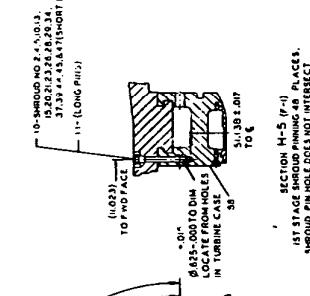
NOTES:

- INSULATION BOLTS TO BE TORQUED UP AND TIGHTENED OFF ON HALF TURN & LOCKED.
- LOAD SHROUDS IN DIRECTION SHOWN BEFORE DRILLING.
- SET ON ITEM 0214 FOR FITTED TEST INSTRUCTIONS FOR SIC 1 SHROUD PINS.
- ASSEMBLY OF SHROUDS WITH INSULATION TO BE DRILLED FROM INSIDE OF TURBINE CASE WHILE INSULATION IS IN PLACE.
- FOR FIELD REPAIRS OF FIRST STAGE SHROUDS, HOLES MUST BE DRILLED PRIOR TO FINAL FIELD ASSEMBLY.



ORIENTATION TABLE E-7 (SEE SECTION M-2)

NO.	L	W	L	W	L
1	0.011	1.7	12.431	3.3	0.011
2	0.011	1.7	12.431	3.3	0.011
3	0.011	1.7	12.431	3.3	0.011
4	0.011	1.7	12.431	3.3	0.011
5	0.011	1.7	12.431	3.3	0.011
6	0.011	1.7	12.431	3.3	0.011
7	0.011	1.7	12.431	3.3	0.011
8	0.011	1.7	12.431	3.3	0.011
9	0.011	1.7	12.431	3.3	0.011
10	0.011	1.7	12.431	3.3	0.011
11	0.011	1.7	12.431	3.3	0.011
12	0.011	1.7	12.431	3.3	0.011
13	0.011	1.7	12.431	3.3	0.011
14	0.011	1.7	12.431	3.3	0.011
15	0.011	1.7	12.431	3.3	0.011
16	0.011	1.7	12.431	3.3	0.011
17	0.011	1.7	12.431	3.3	0.011
18	0.011	1.7	12.431	3.3	0.011
19	0.011	1.7	12.431	3.3	0.011
20	0.011	1.7	12.431	3.3	0.011
21	0.011	1.7	12.431	3.3	0.011
22	0.011	1.7	12.431	3.3	0.011
23	0.011	1.7	12.431	3.3	0.011
24	0.011	1.7	12.431	3.3	0.011
25	0.011	1.7	12.431	3.3	0.011
26	0.011	1.7	12.431	3.3	0.011
27	0.011	1.7	12.431	3.3	0.011
28	0.011	1.7	12.431	3.3	0.011
29	0.011	1.7	12.431	3.3	0.011
30	0.011	1.7	12.431	3.3	0.011
31	0.011	1.7	12.431	3.3	0.011
32	0.011	1.7	12.431	3.3	0.011
33	0.011	1.7	12.431	3.3	0.011
34	0.011	1.7	12.431	3.3	0.011
35	0.011	1.7	12.431	3.3	0.011
36	0.011	1.7	12.431	3.3	0.011
37	0.011	1.7	12.431	3.3	0.011
38	0.011	1.7	12.431	3.3	0.011
39	0.011	1.7	12.431	3.3	0.011
40	0.011	1.7	12.431	3.3	0.011



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