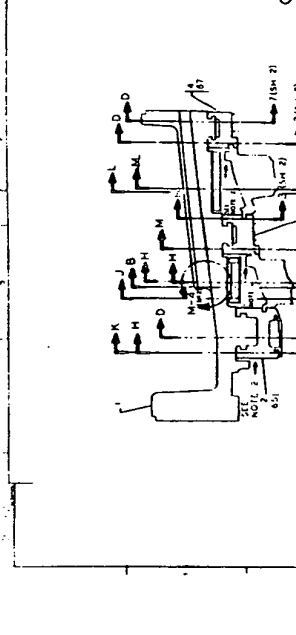
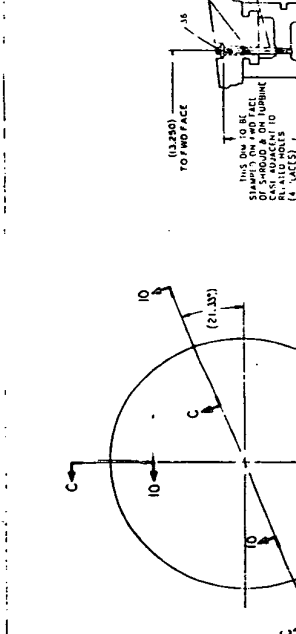
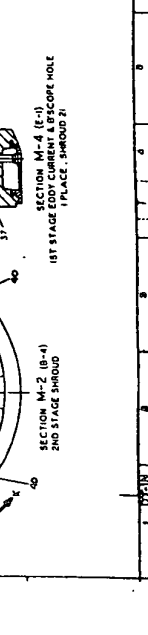
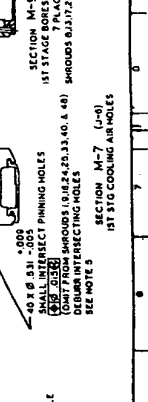
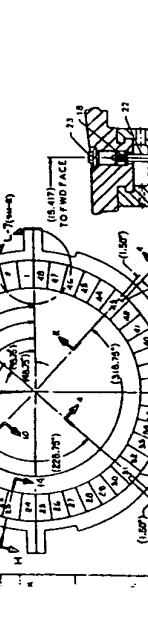
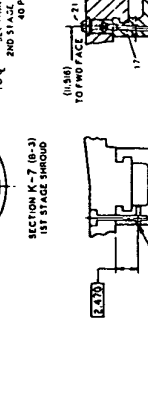
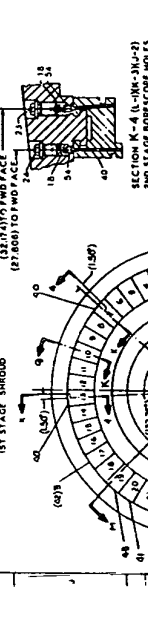
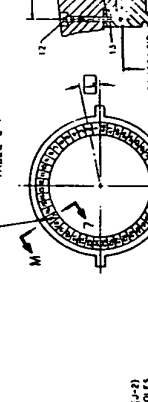
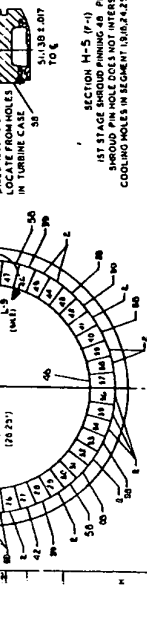
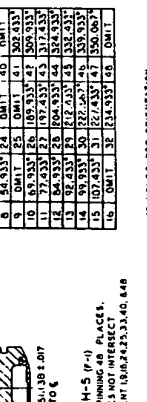
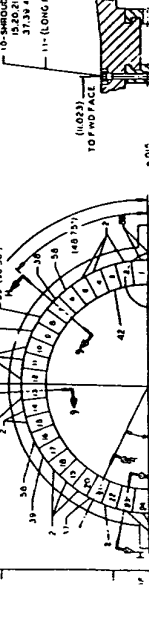
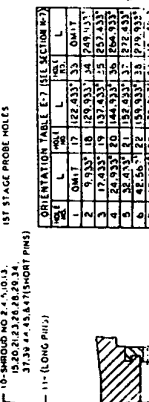
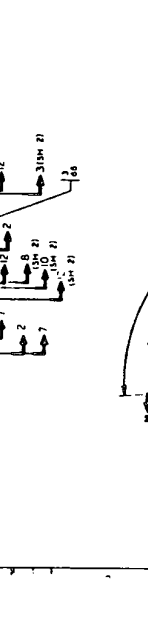


MOD CASE AIR TURBINE

- NOTES:
- INSULATION BOLTS TO BE TORQUED UP TO 150 FT LBS TORQUE AT 90° TO EACH OTHER.
 - LOAD SHROUDS IN DIRECTION SHOWN BEFORE DRILLING.
 - SEE ITEM #214 FOR FIELD TEST INSTRUCTIONS FOR SET UP SHROUD PINS.
 - ASSEMBLY OF SHROUDS WITH IMBEDDED INSULATION MUST BE COMPLETE BEFORE WHITE WASH HOLE TAKE PLACE.
 - FOR FIELD REPLACEMENT OF FIRST STAGE SHROUD, BOLTS MUST BE REPLACED FOR TO FINAL FIELD ASSEMBLY.



NO.	L	R	L	R	L	R
1	0.000	17	22.437	33	0.000	
2	0.000	18	25.933	34	0.000	
3	0.000	19	29.429	35	0.000	
4	0.000	20	32.925	36	0.000	
5	0.000	21	36.421	37	0.000	
6	0.000	22	39.917	38	0.000	
7	0.000	23	43.413	39	0.000	
8	0.000	24	46.909	40	0.000	
9	0.000	25	50.405	41	0.000	
10	0.000	26	53.901	42	0.000	
11	0.000	27	57.397	43	0.000	
12	0.000	28	60.893	44	0.000	
13	0.000	29	64.389	45	0.000	
14	0.000	30	67.885	46	0.000	
15	0.000	31	71.381	47	0.000	
16	0.000	32	74.877	48	0.000	
17	0.000	33	78.373	49	0.000	
18	0.000	34	81.869	50	0.000	
19	0.000	35	85.365	51	0.000	
20	0.000	36	88.861	52	0.000	
21	0.000	37	92.357	53	0.000	
22	0.000	38	95.853	54	0.000	
23	0.000	39	99.349	55	0.000	
24	0.000	40	102.845	56	0.000	
25	0.000	41	106.341	57	0.000	
26	0.000	42	109.837	58	0.000	
27	0.000	43	113.333	59	0.000	
28	0.000	44	116.829	60	0.000	
29	0.000	45	120.325	61	0.000	
30	0.000	46	123.821	62	0.000	
31	0.000	47	127.317	63	0.000	
32	0.000	48	130.813	64	0.000	
33	0.000	49	134.309	65	0.000	
34	0.000	50	137.805	66	0.000	
35	0.000	51	141.301	67	0.000	
36	0.000	52	144.797	68	0.000	
37	0.000	53	148.293	69	0.000	
38	0.000	54	151.789	70	0.000	
39	0.000	55	155.285	71	0.000	
40	0.000	56	158.781	72	0.000	
41	0.000	57	162.277	73	0.000	
42	0.000	58	165.773	74	0.000	
43	0.000	59	169.269	75	0.000	
44	0.000	60	172.765	76	0.000	
45	0.000	61	176.261	77	0.000	
46	0.000	62	179.757	78	0.000	
47	0.000	63	183.253	79	0.000	
48	0.000	64	186.749	80	0.000	
49	0.000	65	190.245	81	0.000	
50	0.000	66	193.741	82	0.000	
51	0.000	67	197.237	83	0.000	
52	0.000	68	200.733	84	0.000	
53	0.000	69	204.229	85	0.000	
54	0.000	70	207.725	86	0.000	
55	0.000	71	211.221	87	0.000	
56	0.000	72	214.717	88	0.000	
57	0.000	73	218.213	89	0.000	
58	0.000	74	221.709	90	0.000	
59	0.000	75	225.205	91	0.000	
60	0.000	76	228.701	92	0.000	
61	0.000	77	232.197	93	0.000	
62	0.000	78	235.693	94	0.000	
63	0.000	79	239.189	95	0.000	
64	0.000	80	242.685	96	0.000	
65	0.000	81	246.181	97	0.000	
66	0.000	82	249.677	98	0.000	
67	0.000	83	253.173	99	0.000	
68	0.000	84	256.669	100	0.000	
69	0.000	85	260.165	101	0.000	
70	0.000	86	263.661	102	0.000	
71	0.000	87	267.157	103	0.000	
72	0.000	88	270.653	104	0.000	
73	0.000	89	274.149	105	0.000	
74	0.000	90	277.645	106	0.000	
75	0.000	91	281.141	107	0.000	
76	0.000	92	284.637	108	0.000	
77	0.000	93	288.133	109	0.000	
78	0.000	94	291.629	110	0.000	
79	0.000	95	295.125	111	0.000	
80	0.000	96	298.621	112	0.000	
81	0.000	97	302.117	113	0.000	
82	0.000	98	305.613	114	0.000	
83	0.000	99	309.109	115	0.000	
84	0.000	100	312.605	116	0.000	
85	0.000	101	316.101	117	0.000	
86	0.000	102	319.597	118	0.000	
87	0.000	103	323.093	119	0.000	
88	0.000	104	326.589	120	0.000	
89	0.000	105	330.085	121	0.000	
90	0.000	106	333.581	122	0.000	
91	0.000	107	337.077	123	0.000	
92	0.000	108	340.573	124	0.000	
93	0.000	109	344.069	125	0.000	
94	0.000	110	347.565	126	0.000	
95	0.000	111	351.061	127	0.000	
96	0.000	112	354.557	128	0.000	
97	0.000	113	358.053	129	0.000	
98	0.000	114	361.549	130	0.000	
99	0.000	115	365.045	131	0.000	
100	0.000	116	368.541	132	0.000	



104E841B