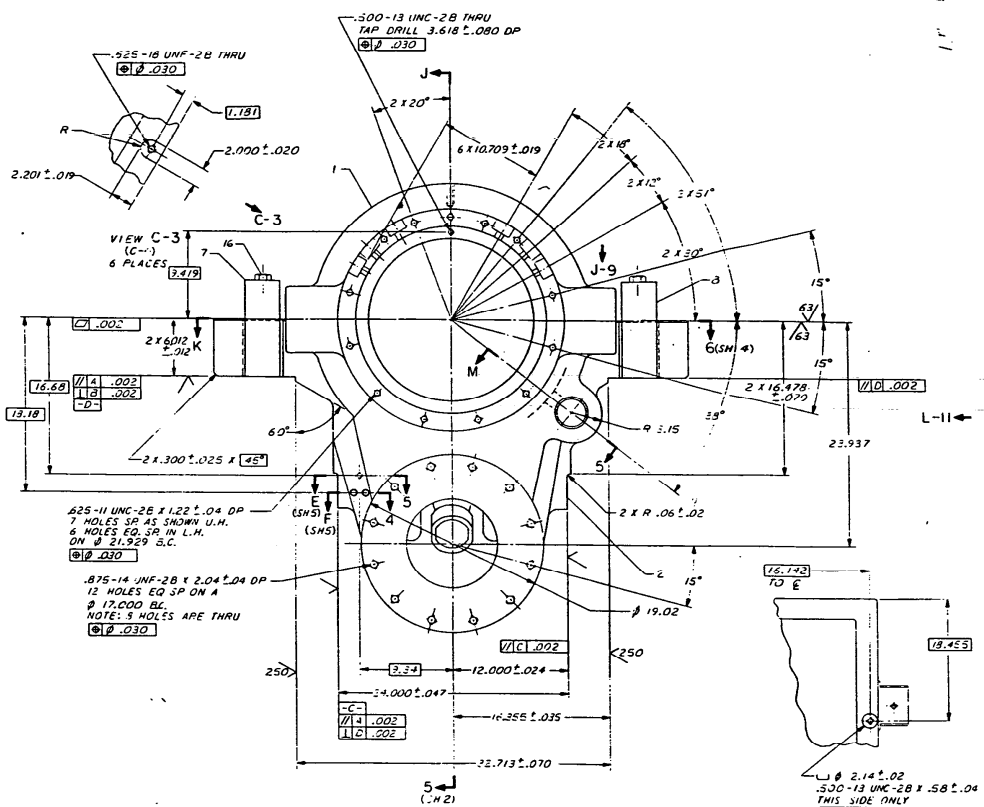


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GENERAL ELECTRIC 103E806

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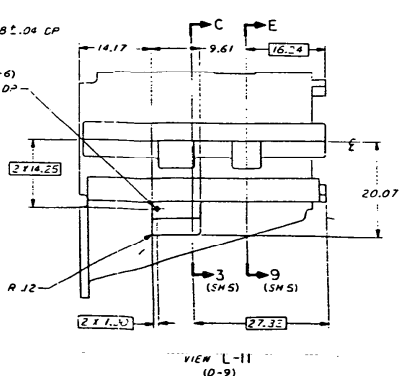
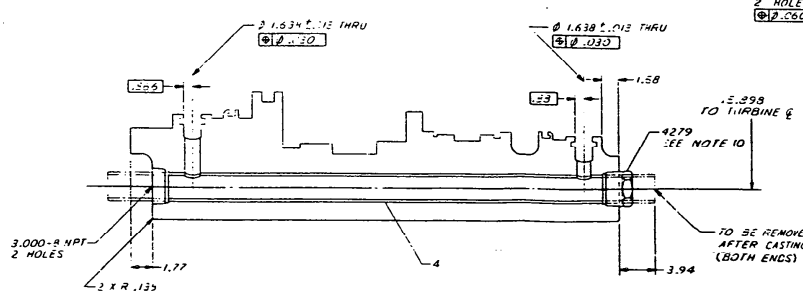
- NOTES:
- UNLESS OTHERWISE SPECIFIED ALL CAST FILLETS ARE TO BE R 1.00. ALL CAST EDGES ARE TO BE R .25.
  - OIL FEED PIPE (PT 3) AND AIR FEED PIPE (PT 4) MUST BE CAST IN PLACE.
  - MANUFACTURE AND INSPECT PER P20A-AG171 AND P14A-AL-0205.
  - HATCH MARK PTS 7 AND 8 PRIOR TO MANUFACTURING TO AVOID INTERCHANGING THEM FROM LEFT TO RIGHT OR FROM HOUSING TO HOUSING.
  - HATCH MARK BRG CAP P1 AND BRG HOUSING P2 PRIOR TO MACHINING TO AVOID INTERCHANGING FROM HOUSING TO HOUSING.
  - LEAN TEST PER P3A-AG3 AFTER FINISH MACHINING, PRIOR TO FINISH PAINTING.
  - PREPARE SURFACES TO BE PAINTED PER P4A-AG5 TYPE 1.
  - PRESERVE ALL SURFACES PER P14A-AL-0205.
  - TORQUE ALL BOLTS PER 240A-150 AND VERIFY JOINT CONTACT.
  - APPLY PT 21 TO PIPE PLUG INSTEAD OF COMPOUND CALLED FOR PER 11805700.
  - TORCH BRAZE PER P9G-AG2 USING PARTS 12 & 13.
  - SIMILAR TO 932E309 & 142D4199.



625-11 UNC-2B X 1.22 ± .04 DP  
7 HOLES SP AS SHOWN U.M.  
6 HOLES EQ. SP IN L.H.  
ON Ø 21.929 S.C.  
Ø .030

Ø 1.638 ± .013 THRU  
Ø .030

Ø 1.638 ± .013 THRU  
Ø .030



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