GENERAL ELECTRIC

197C3445

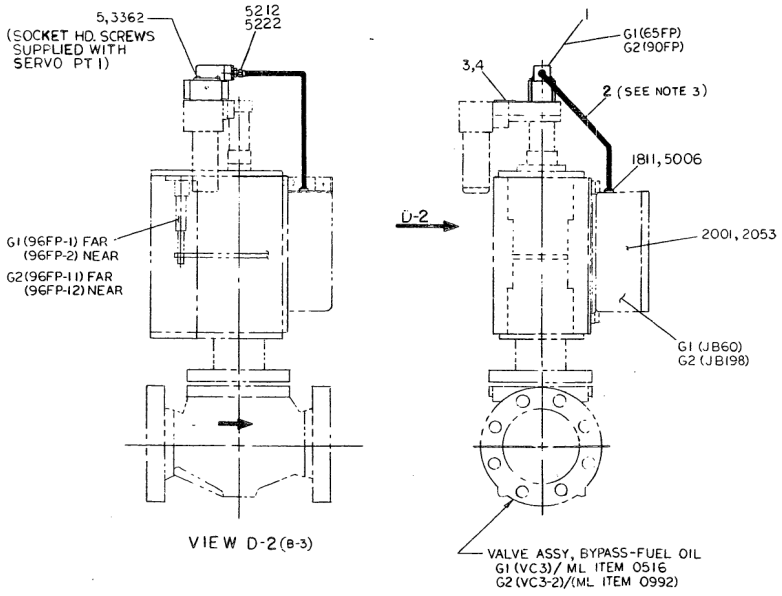
UNLESS OTHERWISE SPECIFIED USE THE FOLLOWING:

APPLIED PRACTICES	SURFACES	TOLERANCES ON MACHINED DIMENSIONS: FRACTIONS	DECIMALS	ANGLES
SEE ITEM 1	✓	±	±	±

TITLE: SERVO ARR., BYPASS VALVE

FIRST MADE FOR 7L7A1PEA1-8 0533/(0992)

PL ISSUED



VIEW D-2(B-3)

NOTES

1. DEBURR ALL TUBE ENDS & INSTALL TUBING PER ITEM 2.
2. TORQUE ALL HARDWARE PER ITEM 3.
3. FOR ELECTRICAL CONNECTIONS OF SERVO VALVE, SEE ITEM 4. DO NOT, UNDER ANY CIRCUMSTANCES, PULL THE WIRE LEADS TIGHT IN THE TUBING NOR CUT-OFF EXCESS LEAD. COIL & STORE EXCESS IN JUNCTION BOX.
4. AFTER HOT OIL FLUSH ON UNIT TEST, THE FLUSHING EQUIPMENT IS TO BE REMOVED & THE SERVO VALVE IS TO BE ASSEMBLED AS SHOWN. CARE SHOULD BE TAKEN TO PREVENT FOREIGN PARTICLES FROM ENTERING THE OIL PASSAGES OF THE SERVO VALVE & THE HYD MANIFOLD.

G1

G2 DIFF DEVICE/JUNCTION BOX NOMENCLATURE AND NAMEPLATE, PT. 4; OTHERWISE SAME AS G1

197C3445

REV. NO.

4	CONN DIAGRAM	232B8978
3	TORQUE INSTR.	248A5158
2	TUBE INST.	215A4435
1	APPLIED PRACTICES	118D5700
IT.	NOMENCLATURE	IDENT

LIST OF COMPLEMENTARY DOCUMENTS

SIMILAR TO: 186C1186 CALC WT — LBS

REVISIONS

A 1976 CHG A323431
ADDED 62 1986

PRINTS TO

Feda 1/20/84

COPYRIGHT 1984 GENERAL ELECTRIC CO
PROPRIETARY INFORMATION—THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF THE GENERAL ELECTRIC COMPANY AND MAY NOT BE USED OR DISCLOSED TO OTHERS, EXCEPT WITH THE WRITTEN PERMISSION OF G/S TURBINE DIVISION, GENERAL ELECTRIC COMPANY.

D. Holbeck JAN 16, 1984
January 26, 1984

APPROVED 1/20/84

GAS TURBINE SCHENECTADY

197C3445