GENERAL ELECTRIC

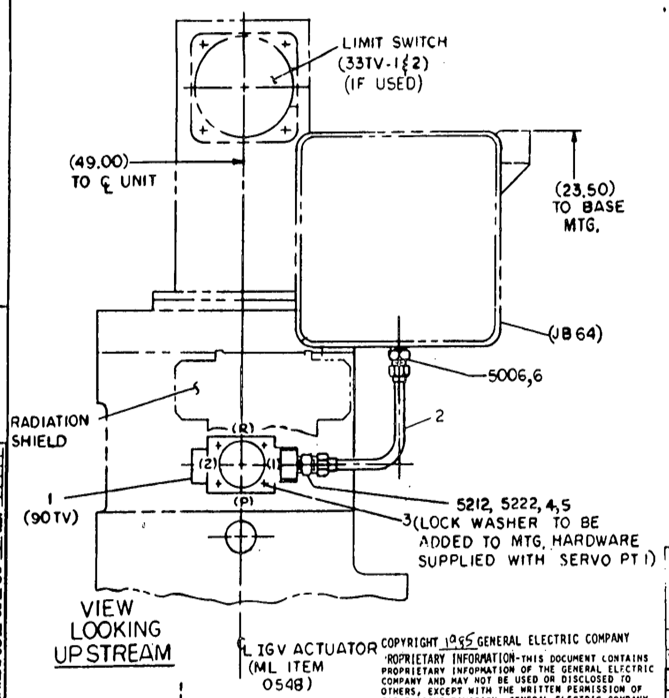
SERVO ARRANGEMENT-IGV ACTUATOR

232B8936

FIRST MADE FOR 7L7G1YE30-1T5 0540

PL ISSUED

UNLESS OTHERWISE SPECIFIED USE THE FOLLOWING:				
APPLIED PRACTICES	SURFACES	TOLERANCES ON MACHINED DIMENSIONS: FRACTIONS	DECIMALS	ANGLES
SEE ITEM-1	√	± —	± —	± —



NOTES:

1. FOR ELECTRICAL CONNECTIONS OF SERVO, PT 1, TO TERMINAL BOARDS IN JUNCTION BOX, JB-64, SEE ITEM 3.
2. DO NOT CUT EXCESS WIRE SUPPLIED WITH SERVO, PT 1, COIL & STORE EXCESS LEAD LENGTH IN JUNCTION BOX, JB-64. DO NOT PULL THE WIRE TIGHT IN THE CONDUIT, PT 2, AT ASSEMBLY.
3. TUBE DEBUR & INSTALLATION PER ITEM 2.

IT.	NOMENCLATURE	IDENT
3	DIAGRAM CONN.	232B8913
2	TUBE FITTING	215A4435
1	APPLIED PRACTICES	118D5700

LIST OF COMPLEMENTARY DOCUMENTS

SIMILAR TO: NONE CALC WT — LBS

REVISIONS

A DCP 82-3087 15087 ... 1983

ADDED ... JAN 29, 1985

B MN 17259 ... Oct. 20, 1988

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CHECKED: S Fedor 4/1/83

MADE BY: M. ... 3-30-83

ISSUED: April 8, 1983

APPROVALS: 4/1/83

GAS TURBINE

SCHENECTADY

232B8936 CONT ON SHEET F SH NO. 1