

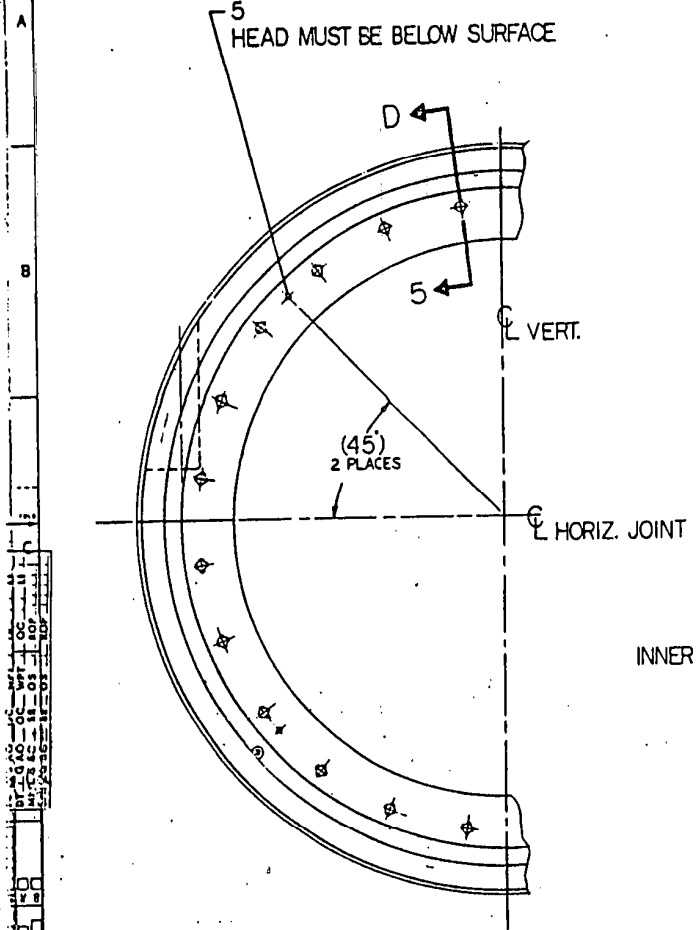
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GENERAL ELECTRIC

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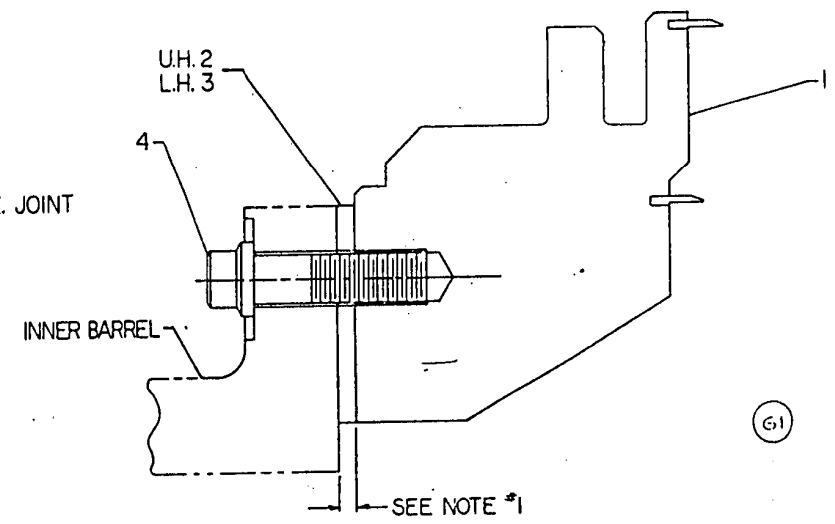
UNLESS OTHERWISE SPECIFIED USE THE FOLLOWING:			
APPLIED PRACTICES	SURFACES	TOLERANCES ON UNNOTED DIMENSIONS	
SEE ITEM 1	✓	FRACTIONS DECIMALS	

TITLE  
RING ASSY, SUPPORT - STG. 1  
FIRST MADE FOR MS.9001E UNIV. 1403  
PL ISSUED



NOTE:

1. GRIND SHIM, PT. 2 & 3, AT FINAL ASM. TO OBTAIN DESIRED CLEARANCE. (SEE CLEARANCE DIAGRAM)
2. BOLT TORQUING TO BE PER ITEM 2.



SECTION D-5

(61)

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2	TORQUING	248A4158
1	APPLIED PRACTICES	118D5700
IT.	NOMENCLATURE	1CENT
LIST OF COMPLEMENTARY DOCUMENTS		
SIMILAR TO:	CALC. WT.	LBS.
REVISIONS	PARTS TO	

PROPRIETARY INFORMATION-THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF THE GENERAL ELECTRIC COMPANY AND MAY NOT BE USED OR DISCLOSED TO OTHERS, EXCEPT WITH THE WRITTEN PERMISSION OF GAS TURBINE DIVISION, GENERAL ELECTRIC COMPANY.

DATE: 11-19-80  
BY: [Signature]  
CHECKED BY: [Signature]  
DATE: 12/1/80  
DATE: 10/27/80  
DATE: 11/15/80

GAS TURBINE  
SCHEENECTADY, N.Y.  
178C6547

0110  
0170  
0110